



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D412-702-011
Job Sheet 171773



Part No: D412-702-011

Job Qty: 1 ea

Part Name: Shoulder Harness Loops Over Existing Lap Belts, 13 Man Configuration



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No: RA196

Due Date: 2/8/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG DSI9766 REV A, IIN-D412-702-1 REV A IPPRev:A 03.10.17 New issue KJ/RF IPP Rev:B IPP rev C 06.12.14 per ecn871 ec IPP Rev:D 07-03-14 As per DSI9351 JLM IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec IPP REV:F 17.03.13 AS PER DSI9766-011 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs	2/8/18	2/8/18	0.00	0.00	QC4		
125	DC	1 pcs	2/8/18	2/8/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	2/8/18	2/8/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD412-702-011 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D412-702-011 Location:

DAS
21
9-88

FEB 09 2018
PPP Rev.

Fg.

18/02/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-702-011	Shoulder Harness Loops Over Existing Lap Belts, 13 Man Configuration	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-702-011	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 11:16 AM dart.lacelle.linda



S040525



Shoulder Harness Loops Over Existing Lap Belts, 13 Man Configuration

PART NO: D412-702-011

Original Serial #: S040525

Revision:

Operation:

Change No:

Start up Operation
CHG003

Dart Aerospace Ltd.
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02/08/18
Job No: 171773

Inspection Sheet Complete **RA196**

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D205-634-011	S014819	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038943 <i>171771</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 011. Add new labels no paper work needed.
D412-702-011	S025355	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038945 <i>171772</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
D412-702-071	S011751	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038944 <i>171773</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 5-Feb-18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																